SINGLE WALL VENT TRANSITION SUMPS
The B-500/600 SingleWall Vent/Piping Transition Sump Series from S. Bravo Systems, Inc. MUST be installed by, and only by, **Bravo Certified Installation Contractors**. Details can be found at [www.sbravo.com/cert.htm](http://www.sbravo.com/cert.htm).

**IMPORTANT**

**READ THESE INSTRUCTIONS - KEEP FOR FUTURE REFERENCE**

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**REQUIRED TOOLS**

(Not Provided)

- Power/air Sanders.  
- Acetone to clean up tools/applicators.  
- Power Cutting Tools.

**RECOMMENDED**

**T-FS-SAND-KIT**

5/8” sanding disc backs and centralizers for all Bravo Systems Fittings

**NOTICE**

- Closely adhere to all directions and warnings indicated on the product or contained in these instructions.  
- Warranty is void if there is any evidence of modification, abuse, tampering, negligence or improper installation.  
- For assistance please call Bravo for technical support at (800) 28-BRAVO.

**SAFETY FIRST!**  
_S. Bravo Systems, Inc._ urges you to carefully adhere to the normal safety procedures and precautions followed by your company. Please follow the mandates and compliances decreed by OSHA, local, State and federal regulations regarding the use of this product.

**WARRANTY**

All containment systems sold by S. Bravo Systems, Inc. are warranted to be free from defects in material and workmanship for a period of one year from date of purchase. This warranty will be limited to the repair and replacement of Bravo parts only and will exclude all claims for labor or consequential damage. No other express warranties given and no affirmation of S. Bravo Systems, Inc., or its agents and/or representatives, by words or action, will constitute a warranty. IT IS EXPRESSLY AGREED THAT THIS WARRANTY WILL BE IN LIEU OF ALL WARRANTIES OF FITNESS AND IN LIEU OF THE WARRANTY OF MERCHANTABILITY.

This warranty is void if there is any evidence of modification, abuse, negligence, or improper installation. If any fittings or components, other than S. Bravo Systems approved fittings or components, are used in conjunction with any S. Bravo Systems product, the warranty pertaining to these products is immediately void.
VAPOR VENT INSTALLATION INSTRUCTIONS

A - VENT BOX POSITIONING

A.1 - Determine the permanent position of the UniVent according to your specs. During positioning, leave the access cover dry-fit to the top of the vent box. Rest the Vent Box lightly on a bed of peagravel while you position it and make it level.

**IMPORTANT** THE TOP OF ACCESS COVER (WHEN DRY - FIT) NEEDS TO BE:

FOR B500 VENT BOX - 2 INCHES ABOVE THE FINISH FLOOR
FOR B600 VENT BOX - 1 INCH ABOVE THE FINISH FLOOR

A.2 - Using leveling stakes, stake the target area for vent box to be set and frame or scaffold the box into a permanent fixed position allowing access to front end of box for penetration fitting installation and to prevent any shifting or movement prior to pouring of concrete. (Fig. A.2)

**IMPORTANT** MAKE SURE VENT BOX IS PLUMB VERTICALLY AND LEVEL FOR CLEAN RACK SYSTEM INSTALLATION.

B - PENETRATION FITTINGS

B.1 - Remove Access Cover from Vent Box, set aside. Install required number of penetration fittings ONLY (Fig. B.1).

**IMPORTANT** IT IS RECOMMENDED THAT YOU ABR ade THE SUMP WALLS FLAT PER THE T-FS-SAND-KIT INSTALLATION INSTRUCTIONS

B.2 - Install the required number of electrical penetrations and connections.

B.3 - Please refer to your pipe manufacturer’s Installation Instructions to install your Primary piping and vent lines. (Fig. B.3)

B.4 - The Compression Fittings are Factory Installed. The Compression Gasket is also pre-greased by the factory. When installing vent risers you must fit the Compression Gasket over the pipe, (Fig. B.4) down onto the Compression Fitting, and thread over the Compression Nut. Use the Bravo Compression nut tool (Part No. WR-3) to torque down the compression nut 1/4 to 1/2 turns past hand-tight.
It is recommended that all piping and conduits be connected at this time. Clear all debris & materials from the transition sump. All field installed penetration fittings must be water-leak tested.

C.1- To test field installed fittings, add enough backfill under the Transition Sump so its weight is completely supported. Do not allow island supports to hold all the weight. The box will become extremely heavy.

C.2- Fill the box with water to 2 inches above the highest fitting. After 3 hours, make a visual inspection of the exterior of the box. If there are no leaks, proceed to remove the water with an appropriate pump. DO NOT DRILL A DRAIN HOLE, and plan to patch the hole.

If there ARE leaks, proceed to Step D (below) for repair instructions.

D - IF ANY LEAKS ARE FOUND!!

A: Locate leak point(s) and mark with marker so you can locate it / monitor it.

B: Repair or reinstall penetration fittings according to your penetration fitting manufacturers’ Installation / Maintenance Instructions.

C: Occasionally... Bravo Fiberglass Series Products may suffer mild damage in transit or field installation. Please take a close look at edges and corners.

D: FOR FIBERGLASS REPAIRS: Abrade a 3” diameter area centered on the leak point until flow coat is gone and natural resin/fiberglass material can be seen. Dust with shop brush or compressed air and do not use shop towels or acetone. S. Bravo Systems recommends “Smith Fibercast Adhesive Kit #8014” to repair and reinforce Bravo Fiberglass products. Make sure area is completely dry and apply resin generously. For anything larger than pinhole leaks you must consult the factory.

FOR PENETRATION FITTING LEAKS/REPAIRS: Follow penetration fitting manufacturers repair recommendations in their respective Installation Instructions. DO NOT compromise Bravo Product Integrity.

E: Let cure for a minimum of 2 hours @ or above 75° Fahrenheit.
E - DRAINAGE LINES FOR B600 SERIES

The PVC drainage pipes provided by the factory with your B600 transition sump are to be connected and secured just prior to peagravel backfill. Ensure that the drainage pipes drain to either the sidewalk or to ground on both sides of the transition sump.

Also be careful not to clog or otherwise seal the perforated PVC drain pipes with the concrete pour or other construction materials.

The drain pipes and the interior drainage channel must be clear of peagravel, cement, dirt and debris.

Drainage Pipes can drain in either direction or both. At least one per side of the vent box must drain to either the sidewalk, or to the ground below the concrete pour.
F - Backfill and Pouring the Concrete

F.1 - Prepare site for concrete pouring. Backfill with peagravel around Vent Box, noting the elevations of peagravel around the box. Place your peagravel in such a way that the concrete poured around the Vent Box is even and within the dimensions shown in Fig. F.1.

F.2 - Level concrete away from Vent Box. If NOT installing rack system, do NOT remove the square caps from the rack sleeves. Use Vulkem to seal the caps to the tops of the rack sleeves to create a barrier for moisture.

F.3 - After concrete has set, remove square caps from rack sleeves and assemble rack system. Drop rack system (RS500) into square tubing, or rack sleeves, secure, and seal off rack cross/brace and fasteners with Vulkem Sealant. (Fig. F.3)

F.4 - Fasten to vent box. Install vertical riser pipe to appropriate height, according to your local regulatory requirements. Secure pipes using pipe clamps to the rack system.

BRAVO SYSTEMS STATES INSTALLING PERMANENT "BOLLARDS" (HEAVY POSTS) IS:

HIGHLY RECOMMENDED if Vent Transition Sump is used for Vapor Vent Transition

MANDATORY! if Vent Transition Sump is used for Product Transition