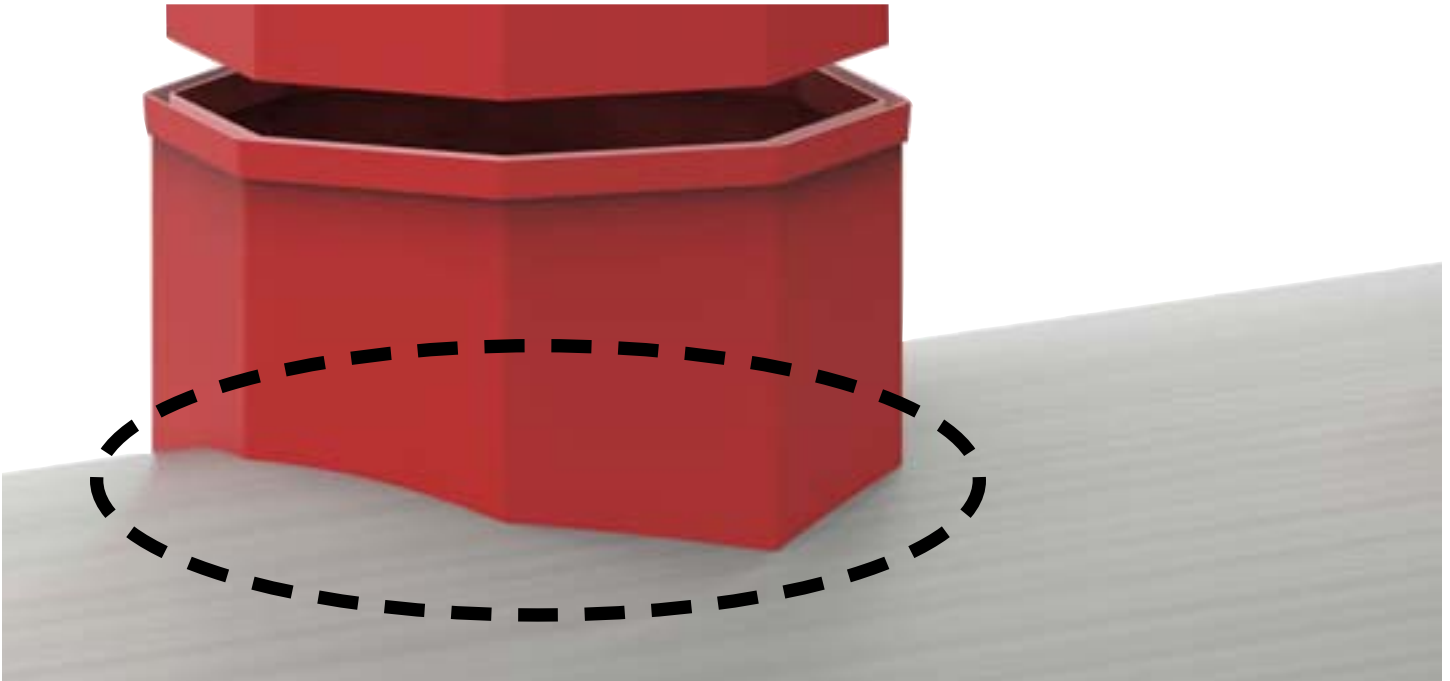


INSTALLATION INSTRUCTIONS

B-407-TG LAMINATION TO TANK

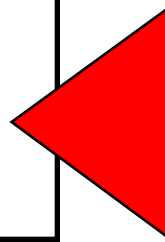


The Bravo Tall Collar is designed to save labor and time since the lower half arrives sealed to the tank by the manufacturer. This means one less joint to seal and you can begin installing pipe as soon as the tank is set.

INSTALLATION KITS TO ORDER

ONE EACH PER TANK SUMP

FRP-KIT-407
PASTE-KIT-407-HD
FRP-TOOL-KIT 400



CRITICAL !!
IN HOT WEATHER, KEEP
SUMPS AND SLURRY
SHADED. FOLLOW PAGE 6.

MANDATORY

Tank Sumps from S. Bravo Systems, Inc. MUST be installed by a **Bravo Certified Installer**. Get Certified at www.sbravo.com/cert

ii-TSUMP-LAMINATION-14A



WWW.SBRAVO.COM
800-AT-BRAVO





We have created a basic “How To Laminate” video which can be found on our website at www.sbravo.com/videos

FIBERGLASSING BASE SUMP TO COLLAR OR TANK

A - Pre-cut several dozen pieces of 6” wide fiberglass mat to lengths of 20-24”. You will need **3 layers** of these mat strips for the **INSIDE** and **OUTSIDE** joints of each piping sump.

B - Mix resin and catalyst together with mix stick thoroughly.

C - Use paint roller to apply resin generously to a smooth surface. Spread the resin so it ‘wets out’ an area larger than the strip of fiberglass mat. **(Fig. C)**

D - Apply one layer of fiberglass mat to the resin and use the paint roller to add more resin to fully saturate it. **(Fig. D)**

E - Lay down another strip of fiberglass mat, **staggering the new layer ONE INCH**. This means to offset the next fiberglass strip horizontally (lengthwise) 1” to the right. Roll more resin into the new strip to saturate it. **(Fig. E)**

F - Repeat **Step E**, **offsetting another strip of fiberglass mat** and using the paint roller to add more resin to it until it is fully saturated. **(Fig. E)**

G - Use a **Chamfer roller** to completely roll over the pre-soaked fiberglass strip while it is on the cardboard, horizontally and vertically, to run out any air bubbles. **(Fig. G)**

H - Apply each “patch” to the tank sump seam, over the last, and **overlap the ends by FOUR INCHES**. Use the chamfer roller to roll out any air that applying the patches to the sump wall may have caused. Flow-coat with remaining resin if you wish. **DO NOT DISTURB SUMP WHILE LAMINATION IS CURING**. Allow for a full cure time.

